

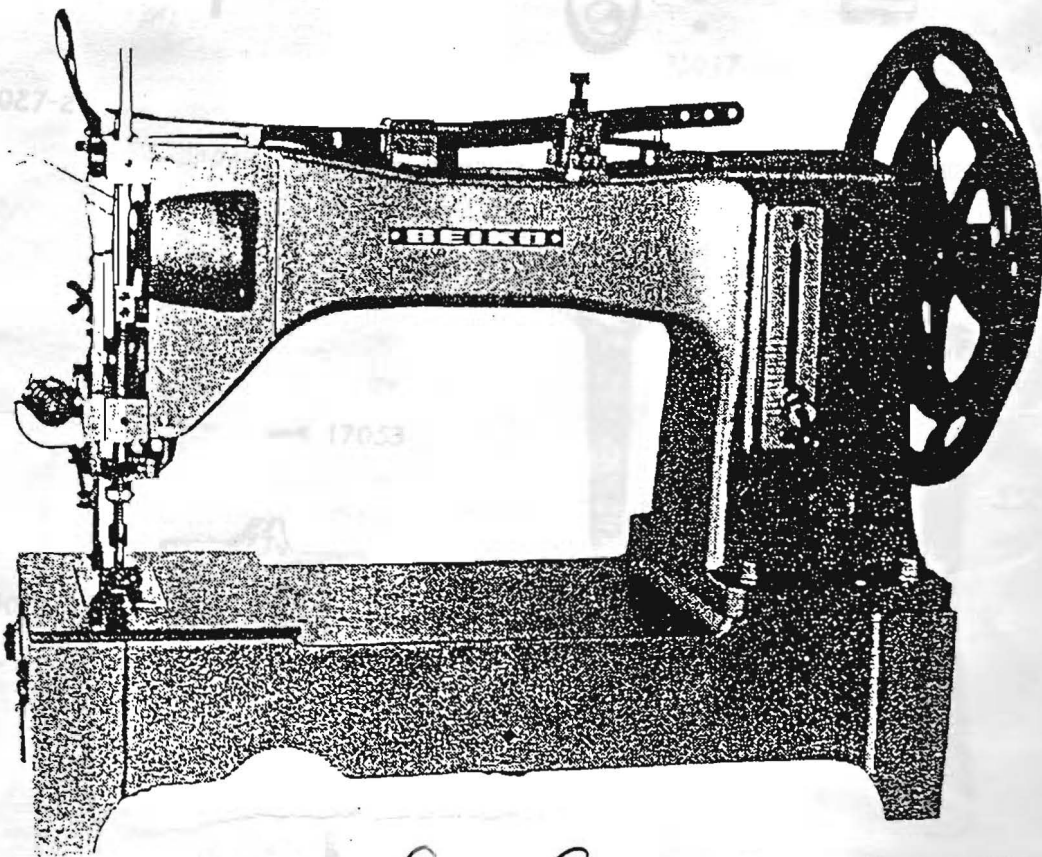


SEIKO

PARTS LIST FOR

SLH-2B

SLH-2B-FH-1



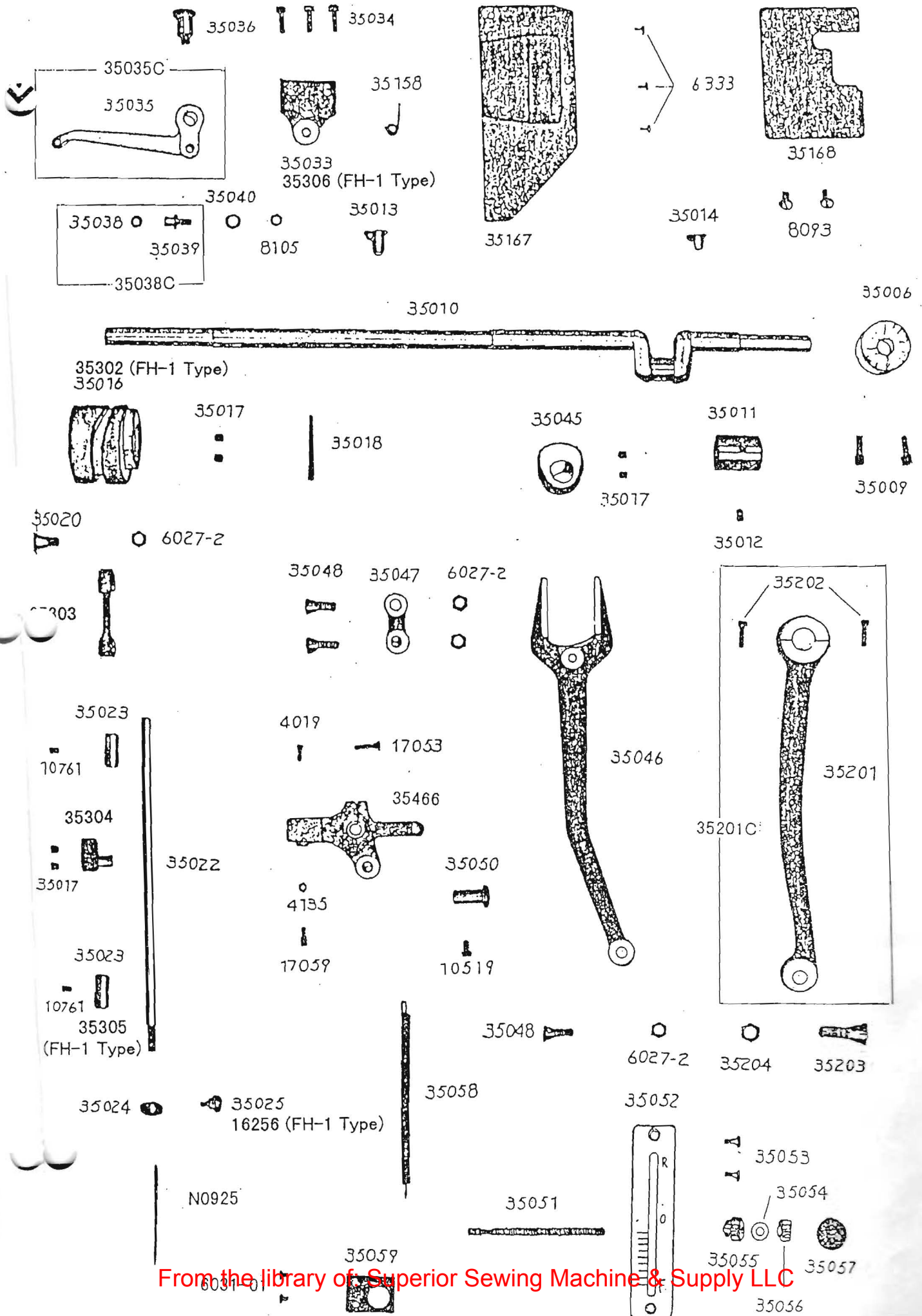
Finger Guard 35244-SEK



SEIKO SEWING MACHINE CO., LTD.

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1. RELATIVE PARTS FOR ARM SHAFT, TAKE UP LEVER, NEEDLE BAR & FEEDING MECHANISM



LIST OF PATS
MODEL SLH-2B
MODEL SLH-2B/HW

1. ARM SHAFT, TAKE UP LEVER, NEEDLE BAR & FEEDING MECHANISM

PART NO.	PART NAME	PART NO.	PART NAME
4019	SCREW	35158	THREAD GUIDE (UPPER)
4135	NUT	35167	ARM FACE COVER
6027-02	NUT(LARGE)	35168	ARM SIDE COVER
6031-01	N/PLATE SCREW (BLACK)	35201C	*** CONNECTING ROD COMP.
6333	SCREW	35203	SCREW FOR 35201
8093	SCREW	35204	NUT FOR 35203
8105	NUT	35466	FEED CHANGER
10519	SCREW	N0925	NEEDLE 1000 #250
10761	SCREW		
17053	SCREW		
17059	SCREW FOR SPRING		
35009	SCREW FOR 35008		
35010	ARM SHAFT		
35011	ARM SHAFT BUSHING		
35012	SET SCREW FOR 35011		
35013	ARM SHAFT OIL CUP (L)		
35014	ARM SHAFT OIL CUP (S)		
35016	THREAD TAKE-UP CAM		
35017	SCREW FOR 35016		
35018	TAPER PIN (5 X 60)		
35303	NEEDLE BAR CONN. LINK		
35020	SCREW FOR 35019		
35304	NEEDLE BAR CONN. STUD		
35022	NEEDLE BAR		
35023	NEEDLE BAR BUSHING		
35024	NEEDLE CLAMP		
35025	SET SCREW FOR 35024		
35033	TAKE-UP LEVER BRACKET		
35034	SCREW FOR 35033		
35035C	*** T/TAKE-UP LEVER COMP.		
35036	T.UP LEVER HINGE SCREW		
35038C	*** T/T/LEVER ROLLER COMP.		
35040	WASHER FOR 35039		
35045	FEED DRIVING ECCENTRIC		
35046	FEED FORKED CONNECTION		
35047	FEED CONNECTING LINK		
35048	SCREW FOR 35047		
35050	HINGE STUD FOR 35049		
35051	FEED REGULATING LEVER		
35052	STITCH LENGTH PLATE		
35053	SCREW FOR 35052		
35054	WASHER FOR 35051		
35055	KNURLING TOOL (A)		
35056	KNURLING TOOL (B)		
35057	KNOB FOR 35051		
35058	SPRING FOR 35051		
35059	HOOK PLATE FOR SPRING		

THE CONTENTS OF ASSEMBLED PARTS(***)

35035C...

35035 THREAD TAKE-UP LEVER (!)

35037 T/TAKE-UP LEVER EYELET

35038C...

35038 T/TAKE-UP LEVER ROLLER

35039 SCREW STUD FOR 35038 (!)

35201C...

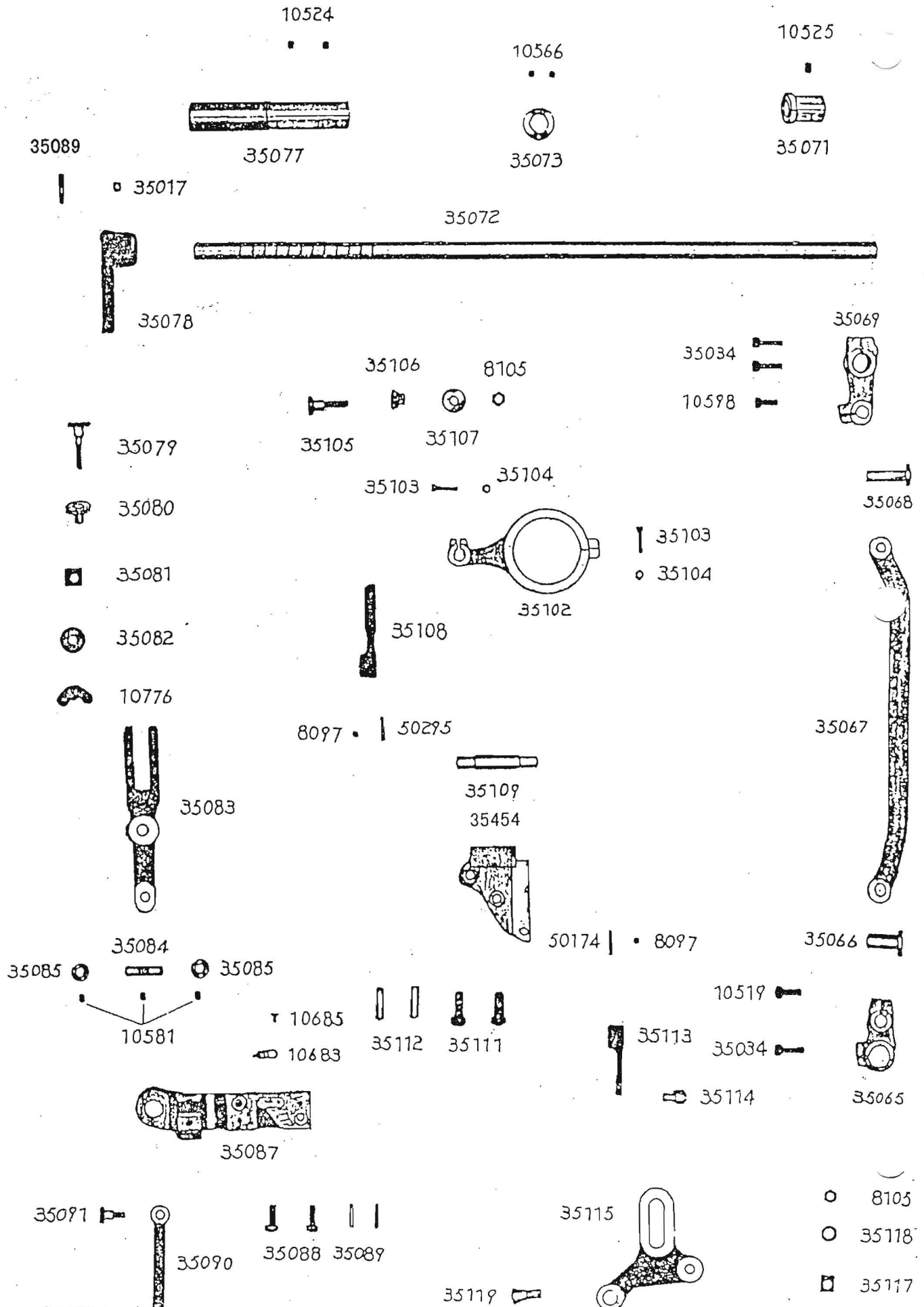
35201 F.R.S. CONNECTING ROD (!)

35202 SET SCREW FOR 35201

NOTE:

MARK(!) CANNOT SUPPLY IT IN LOOSE
BUT ASSEMBLED.

2. RELATIVE PARTS FOR UPPER FEEDING MECHANISM

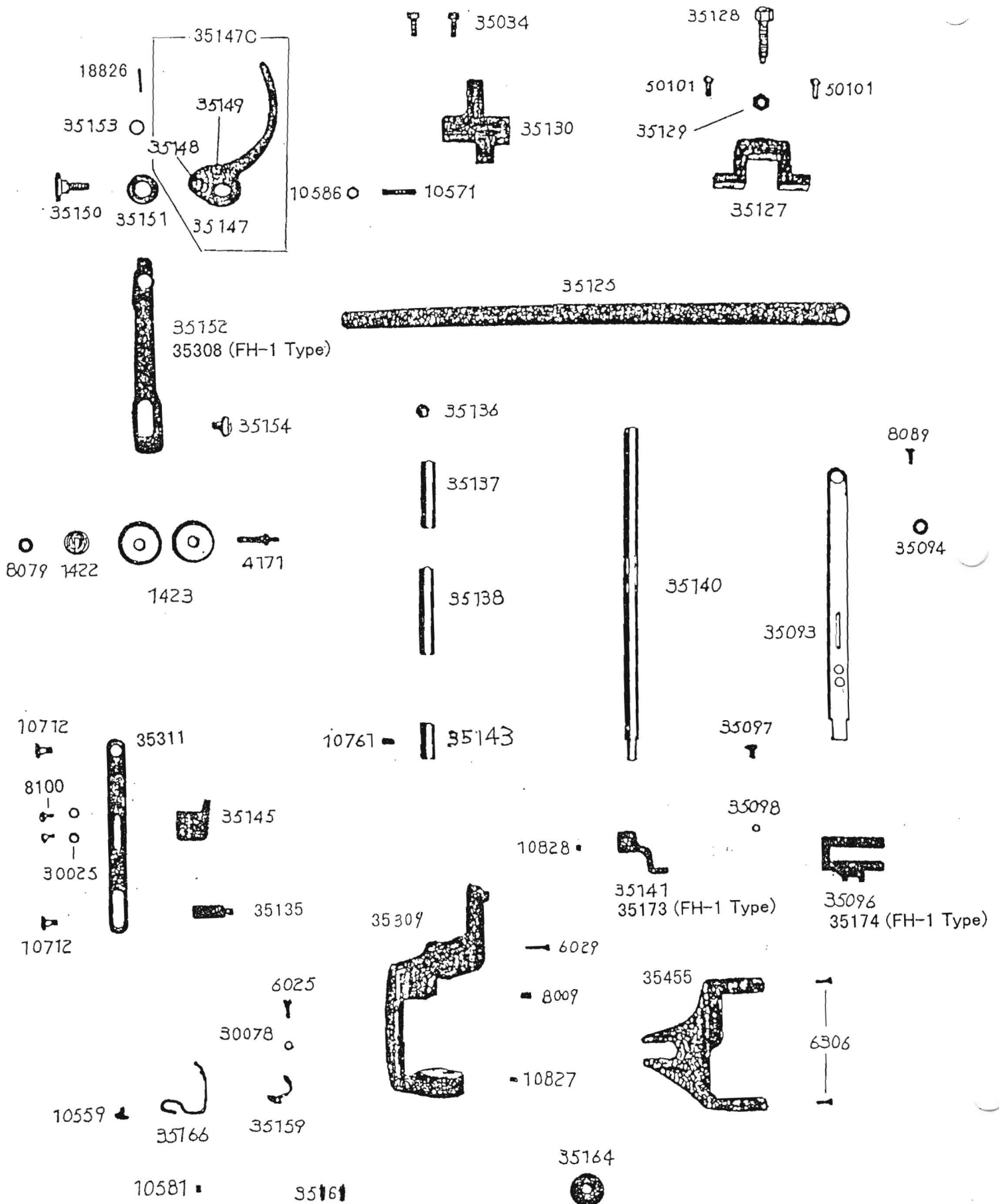


LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

2. UPPER FEEDING MECHANISM

PART NO.	PART NAME	PART NO.	PART NAME
8097	SCREW FOR 8026	35114	ROLLER FOR 35113
8105	NUT FOR 8014	35115	OUTER PRESSER BAR BELL
10519	SCREW	35116	HINGE SCREW FOR 35115
10524	SCREW (A)	35117	SLIDE BLOCK FOR 35115
10525	SCREW	35118	WASHER FOR 35116
10566	SCREW	35119	STUD PIN FOR 35115
10581	SCREW	35454	P/BAR BRACKET GUIDE
10598	SCREW	50174	TAPER PIN (4 X 20)
10683	THREAD GUIDE (MIDDLE)	35089	TAPER PIN (4 X 35)
10685	SCREW FOR THREAD GUIDE		
10776	WING NUT I		
35017	SCREW FOR 35016		
35034	SCREW FOR 35033		
35065	SHAFT CRANK (LOWER)		
35066	HINGE STUD FOR 35065		
35067	CONNECTING ROD		
35068	STUD FOR 35067		
35069	UPPER FEED SHAFT CRANK		
35071	U.F.S. BUSHING (REAR)		
35072	UPPER FEED SHAFT		
35073	U. FEED SHAFT COLLAR		
35077	U.F.S. BUSHING (FRONT)		
35078	U.F.S. ADJUSTING ARM		
35079	HINGE SCREW FOR 35078		
35080	PIPE FOR 35079		
35081	SLIDE BLOCK FOR 35080		
35082	WASHER FOR 35079		
35083	U.F. FORKED CONNECTION		
35084	PIN FOR 35083		
35085	BUSHING FOR 35084		
35087	CONNECTING BRACKET		
35088	SCREW FOR 35087		
35089	PIN FOR 35087		
35090	CONNECTING CRANK		
35091	SCREW (LARGE) FOR 35090		
35092	SCREW (SMALL) FOR 35090		
35102	ECCENTRIC ROD		
35103	SET SCREW FOR 35102		
35104	NUT FOR 35102		
35105	SCREW FOR 35102		
35106	PIPE FOR 35102		
35107	WASHER FOR 35102		
35108	ADJUSTING ARM		
35109	STUD FOR 35108		
35111	SCREW FOR 35110		
35112	TAPER PIN FOR 35110		
35113	ROCK SHAFT CRANK		

3. RELATIVE PARTS FOR PRESSER & THREAD TENSION



LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

3. PRESSER & THREAD TENSION

PART NO.	PART NAME	PART NO.	PART NAME
1414	TENSION REGULATOR	35152	P/BAR LIFTING LINK
1417	REGULATING SPRING	35153	WASHER FOR 35152
1418	SLEEVE FOR 1417	35154	SET SCREW FOR 35152
1422	TENSION SPRING	35159	THREAD GUIDE (MIDDLE)
1423	TENSION DISC	35160	THREAD CONTROLLER STUD
4171	TENSION STUD (POST)	35161	THREAD TAKE-UP SPRING
6025	SCREW	35162	TENSION DISC
6029	SCREW	35163	TENSION DISC WASHER
6306	SCREW	35164	TENSION DISC LEATHER
8100	SCREW	35165	TENSION RELEASE SPRING
8009	SCREW	35166	LARGE THREAD GUIDE
8079	TENSION THUMB NUT	35455	LIFTING P/BAR BRACKET
8089	SCREW	35309	P/BAR CONNECTING LINK
10559	SCREW	50101	SCREW FOR 50100
10571	PULLEY SET SCREW		
10581	SCREW		
10586	NUT		
10712	L/LEVER HINGE SCREW		
10761	SCREW		
10827	SCREW (A)		
10828	SCREW		
18826	COTTER PIN (3 X 20)		
30025	CABLE CLAMP WASHER		
30078	WASHER		
35034	SCREW		
35093	OUTER PRESSER BAR		
35094	WASHER FOR 35093		
35096	OUTER PRESSER FOOT		
35097	SCREW FOR 35096		
35098	NUT FOR 35097		
35125	O/PRESSER BAR SPRING		
35127	BRACKET FOR 35125		
35128	SCREW FOR 35125		
35129	NUT FOR 35125		
35130	BRACKET FOR 35131		
35311	LIFTING BRACKET		
35135	SCREW FOR 35132		
35136	SLEEVE CAP		
35137	P/BAR SLEEVE (UPPER)		
35138	P/BAR SLEEVE (LOWER)		
35140	INNER PRESSER BAR		
35141	INNER PRESER FOOT		
35143	PRESSER BAR BUSHING		
35145	TENSION RELEASE LEVER		
35147C	*** P/B/LIFTING LEVER COMP.		
35150	HINGE SCREW FOR 35147C		
35151	WASHER FOR 35150		

THE CONTENTS OF ASSEMBLED PARTS(***)

35147C...

35147 PRESSER BAR LIFTER (!)

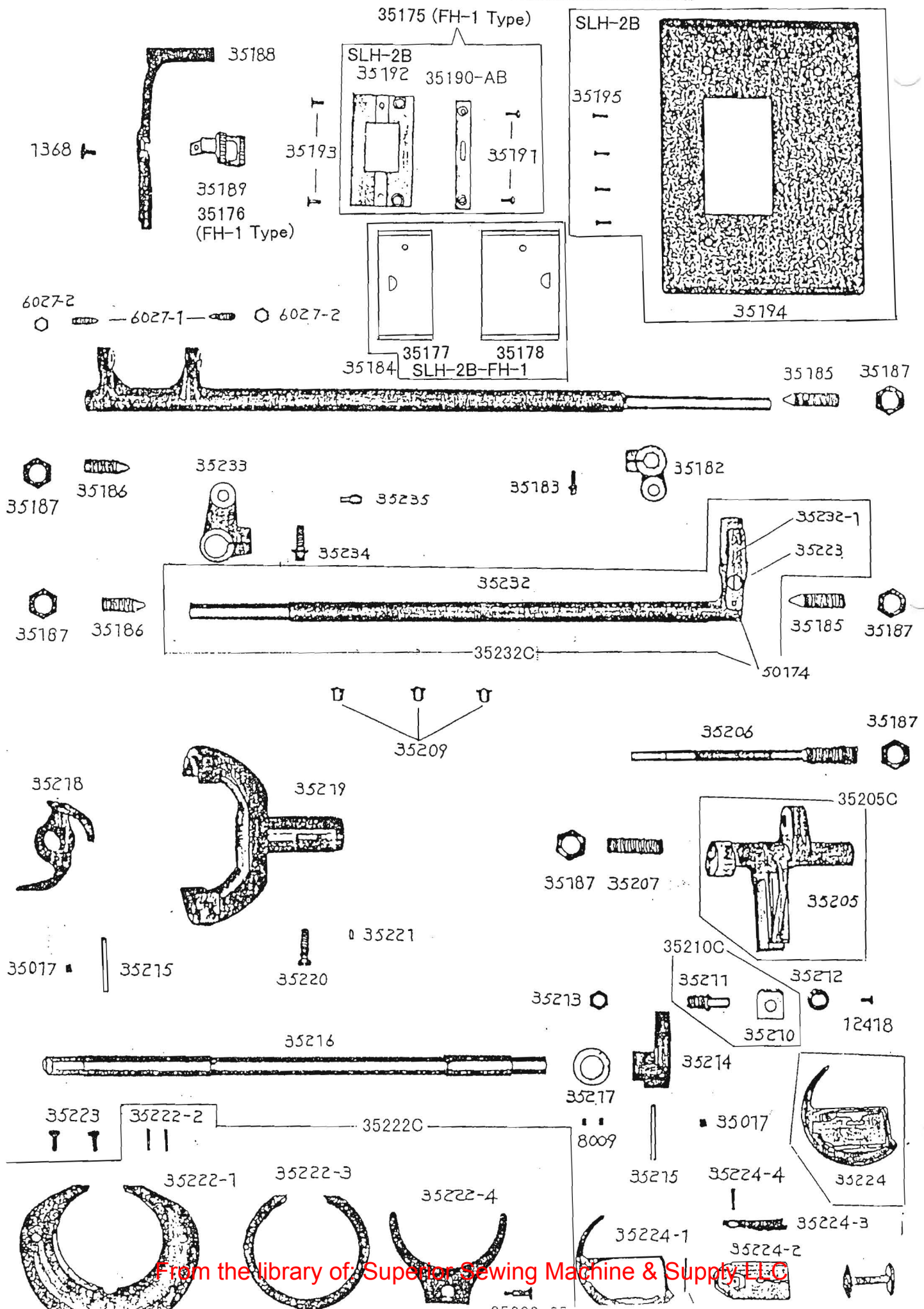
35148 PIN (LARGE) FOR 35147

35149 PIN (SMALL) FOR 35147

NOTE:

MARK(!) CANNOT SUPPLY IT IN LOOSE
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4. RELATIVE PARTS FOR LOWER FEEDING, NEEDLE PLATE & HOOK



LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

4. LOWER FEEDING, NEEDLE PLATE & HOOK

PART NO.	PART NAME
1368	SCREW
6027-01	SCREW (LARGE)
6027-02	NUT (LARGE)
8009	SCREW
12418	SCREW
35017	SCREW
35182	F/ROCK S/CRANK W/WASHER
35183	SET SCREW FOR 35182
35184	FEED ROCK SHAFT
35185	SCREW CENTER (LONG)
35186	SCREW CENTER (SHORT)
35187	SCREW CENTER NUT
35188	FEED BAR
35189	FEED DOG
35190-AB	NEEDLE PLATE
35191	NEEDLE PLATE SET SCREW
35192	NEEDLE PLATE BODY
35193	SCREW FOR 35192
35194	CLOTH PLATE
35195	SCREW FOR 35194
35205C	*** ROCK SHAFT COMP.
35206	HINGE PIN FOR 35205
35207	THUMB SCREW FOR 35205
35209	OIL CUP (1/2")
35210C	*** S. CRANK ROLLER COMP.
35212	WASHER FOR 35211
35213	NUT FOR 35211
35214	OSCILATING SHAFT CRANK
35215	TAPER PIN (5 X 35)
35216	OSCILATING SHAFT
35217	O. SHAFT COLLAR (A)
35218	SHUTTLE DRIVER
35219	SHUTTLE RACE FRAME
35220	SET SCREW FOR 35219
35221	PIN FOR 35219
35222C	*** SHUTTLE RACE COMP.
35223	SET SCREW FOR 35222-01
35224	SHUTTLE HOOK COMP.
35232C	*** L. ROCK SHAFT COMP.
35233	F.L. ROCK SHAFT CRANK
35234	SET SCREW FOR 35233
35235	ROLLER & STUD

THE CONTENTS OF ASSEMBLED PARTS(***)

35205C...

35205 OSCILATING ROCK SHAFT (!)
35206 HINGE PIN FOR 35205 (!)

35210C...

35210 SLIDE BLOCK ONLY
35211 HINGE SCREW FOR 35210

35222C...

35222-01 SHUTTLE RACE BODY
35222-02 S/R/BACK POSITION PIN
35222-03 SHUTTLE RACE BACK
35222-04 S/R/BACK SPRING SCREW
35222-05 S/R/BACK SPRING SCREW

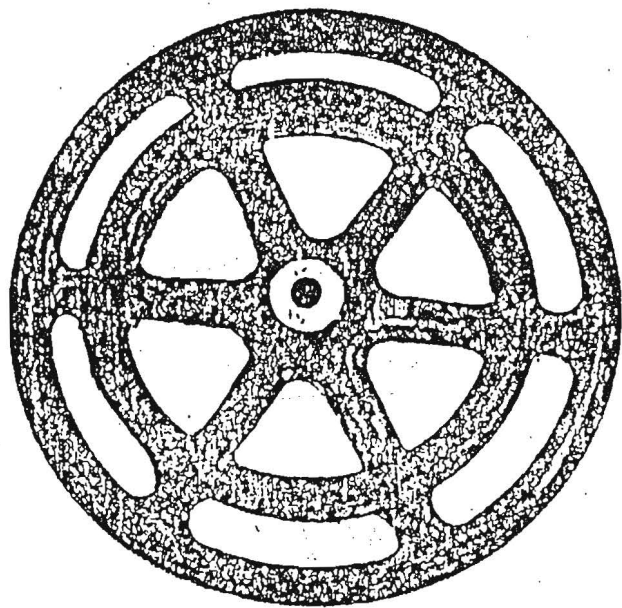
35232C...

35223 SET SCREW FOR 35222-01
35232 F. LIFTING ROCK SHAFT (!)
35232-01 WEARLING BLOCK (!)
50174 TAPER PIN (4 X 20)

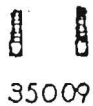
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5. BALANCE WHEEL, BELT GUARD, OIL BOX & PRESSER LIFTER LIFTING LEVER



35007



35009

10712

11154



35276

35134

6333

35131

10636

10699

35157-2

35157C

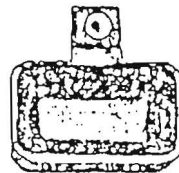
35223



35157-9



35157-3



35157-1

35157-4

8100

35157-

35157-8

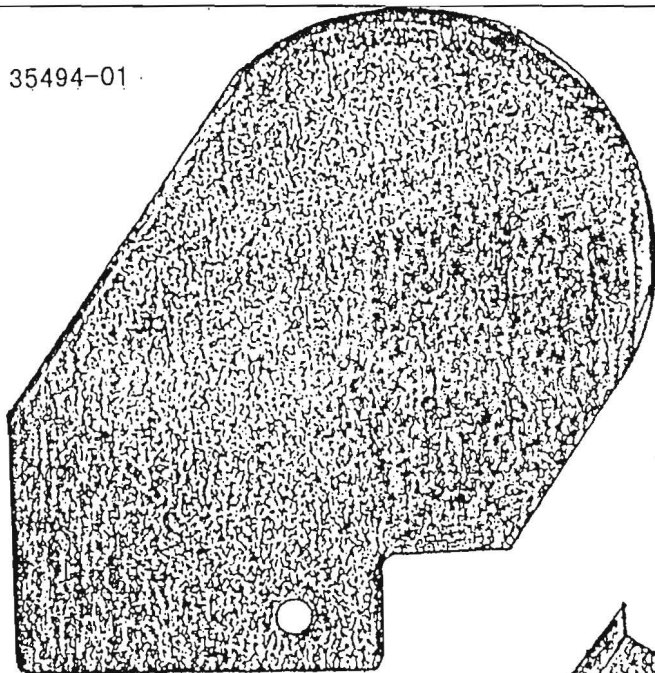
8100

35157-7

8100

35494C

35494-01

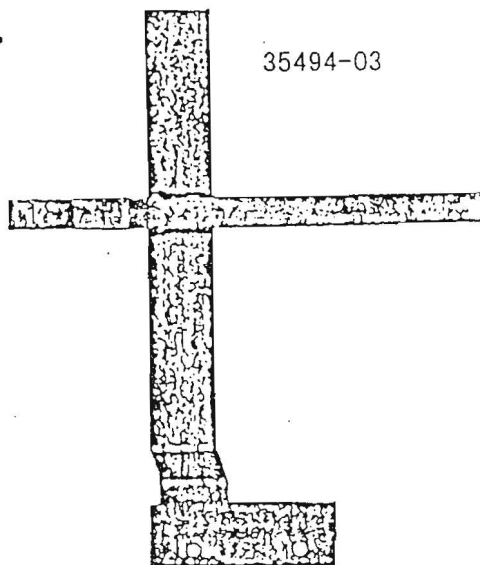


6339

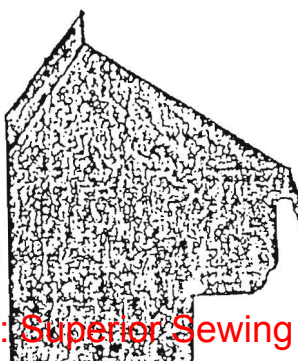


35494-03

13005



35239-A



10519



13005

LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

5. BALANCE WHEEL, BELT GURAD, OIL BOX & PRESSER LIFTER LIFTING LEVER

PART NO.	PART NAME
6333	SCREW
8100	SCREW
10566	SCREW
10636	NUT
10699	FACE PLATE THUMB SCREW
10712	L/LEVER HINGE SCREW
11154	L/LEVER SPRING SCREW
35007	BALANCE WHEEL
35009	SCREW
35131	FOOT LIFTING LEVER
35134	SCREW FOR 35131
35157C	*** OIL BOX COMP.
35157-04	OIL BOX COVER SPRING
35157-07	OIL BOX FELT (SMALL)
35157-08	OIL BOX FELT PLATE
35157-09	OIL BOX FELT (LARGE)
35223	SET SCREW FOR 35222-01
35276	F/LIFTING LEVER SPRING
35494C	*** BELT GUARD COMP.
50295	TAPER PIN (4 X 25)

THE CONTENTS OF ASSEMBLED PARTS(***)

35157C...

35157-01 OIL BOX BODY (!)
35157-02 OIL BOX COVER (!)
35157-03 OIL BOX HINGE PIN (!)

35494C...

6339 SCREW FOR 6338
10519 SCREW
13005 BED HINGE SCREW
35494-01 BELT GURAD BODY (1) (!)
35239-A BELT GUARD BODY
35494-03 PLATE FOR BELT GUARD

35232C...

35223 SET SCREW FOR 35222-01
35232 F. LIFTING ROCK SHAFT (!)
35232-01 WEARLING BLOCK (!)
50174 TAPER PIN (4 X 20)

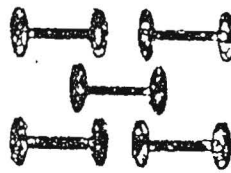
NOTE:

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6. ACCESSORIES



8132



35226



15571



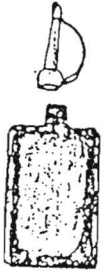
1870



N0925



35225



8123



8118



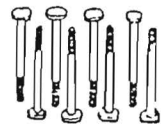
8120



0040

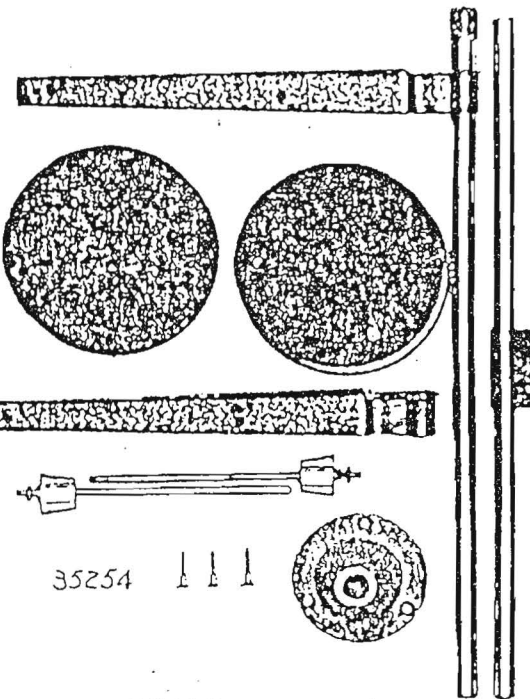
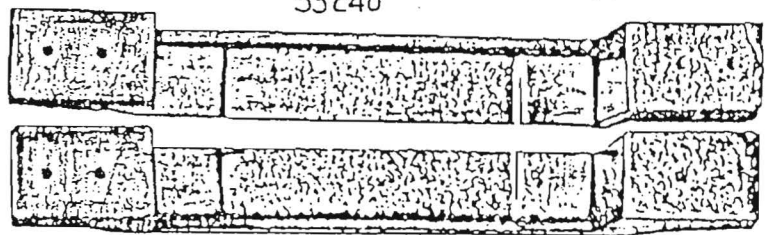


0058

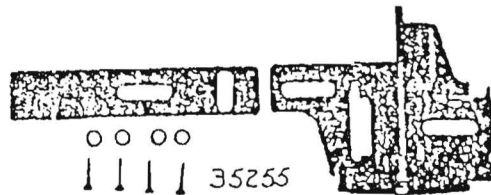


35241

35240



35254



0000

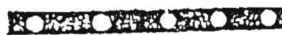


35255

35277



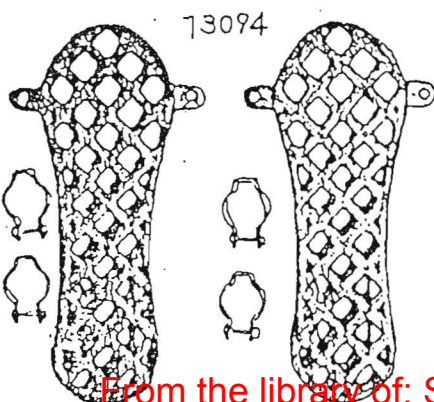
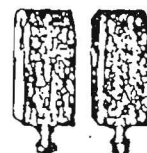
11376



11378

11379

11377



73094



LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

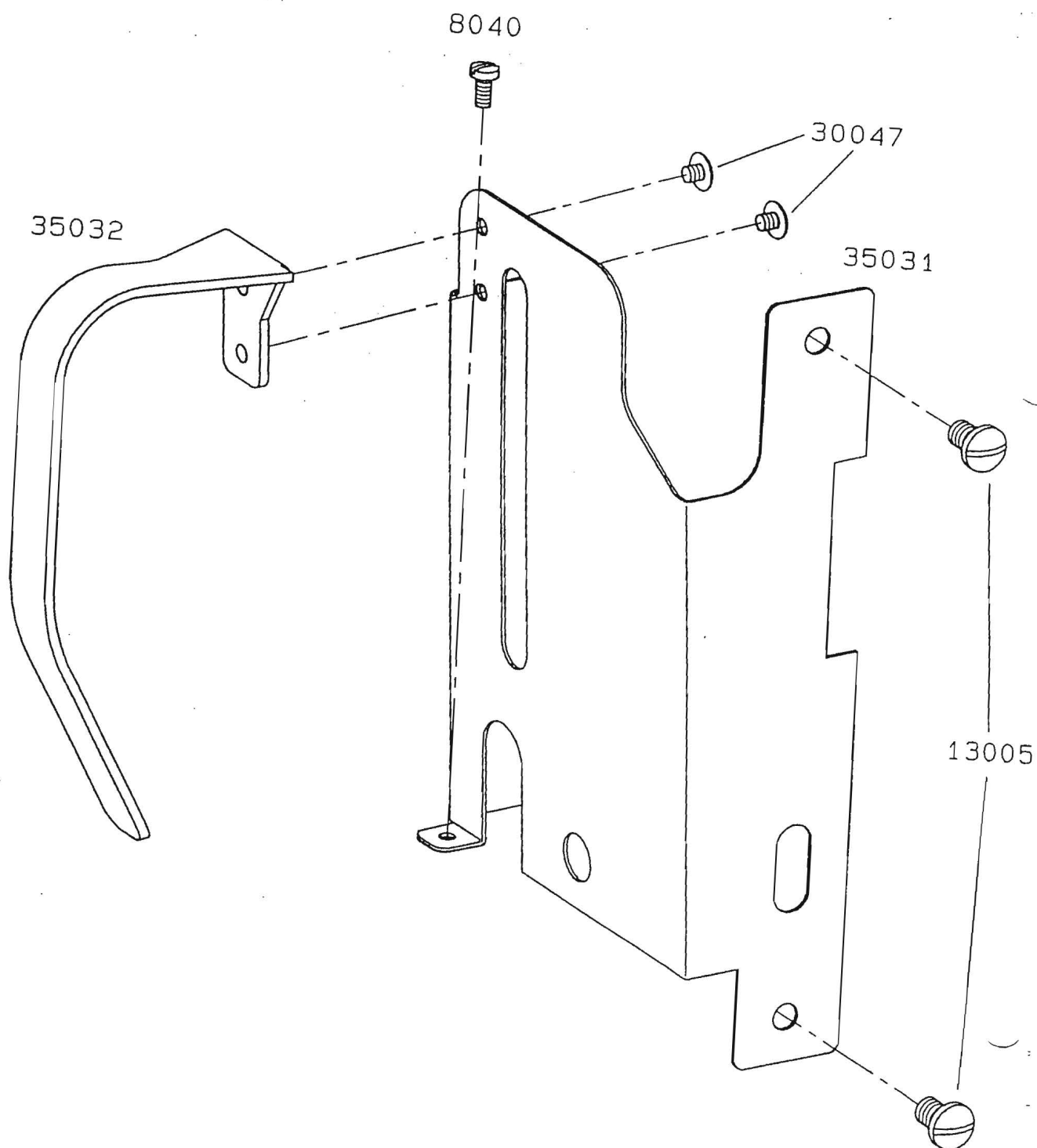
6. ACCESSORIES

PART NO.	PART NAME
0040	NUT FOR 0038
0058	WASHER FOR 0057
1870	HEXAGON WRENCH (5 MM)
8118	SCREW DRIVER (LARGE)
8120	SCREW DRIVER (SMALL)
8123	OIL WITH OILER (SMALL)
8132	ACCESSORY BOX
11376	MOTOR LEVER EXTENSION
11377	SCREW FOR 11376
11378	NUT FOR 11377
11379	WASHER FOR 11377
13094	PEDAL WITH STOP RINGS
15571	HEXAGON WRENCH (4 MM)
25225	S/CYLINDER OPENER
35226	BOBBIN
35240	BED HINGE
35241	SCREW FOR 35240
35254	THREAD STAND (2 CONES)
35255	BOBBIN WINDER COMP.
35277	CHAIN (1000 MM)
35279	CHAIN (300 MM)
35280C	PIPE COMP. FR PEDAL
70195	CHAIN (A) (840 MM)
N0925	NEEDLE 1000 #250

⑦

COVER FOR FACE PLATE & THREAD TAKE-UP LEVER

SLH-2B



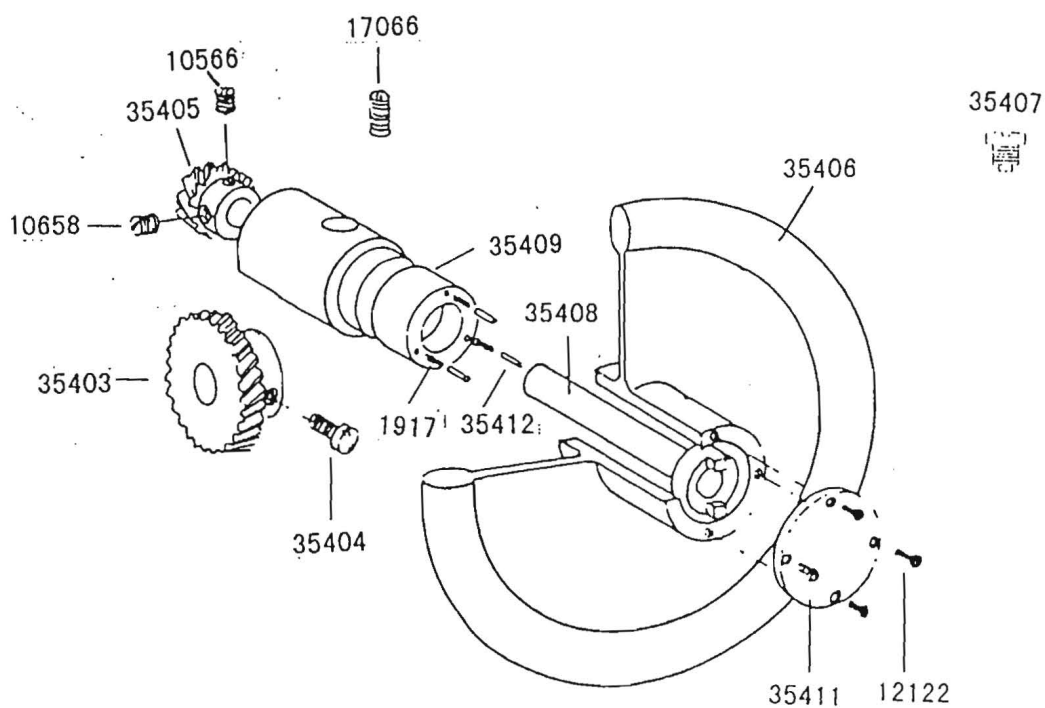
LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

7. COVER FOR FACE PLATE & THREAD TAKE-UP LEVER

PART NO.	PART NAME
8040	PRESSER FOOT SCREW
13005	BED HINGE SCREW
30047	SCREW FOR SLIDE PLATE
35031	FACE PLATE COVER
35032	T/T/LEVER COVER

8

SPECIAL PARTS FOR SLH-2B/HW



LIST OF PARTS
MODEL SLH-2B
MODEL SLH-2B/HW

8. SPECIAL PARTS FOR SLH-2B-HW

PART NO.	PART NAME
1917	FEED CLUTCH SPRING
10566	SCREW FOR 10565
10658	SCREW (A) FOR 10657
12122	SCREW FOR 12121
17066	SET SCREW FOR 17065
35403	ARM SHAFT GEAR (LARGE)
35404	SET SCREW FOR 35403
35405	ARM SHAFT GEAR (SMALL)
35406	FRONT HAND WHEEL
35407	F/HAND WHEEL STOPPER
35408	FRONT HAND WHEEL SHAFT
35409	F/HAND WHEEL BUSHING
35411	CLUTCH PLATE
35412	CLUTCH SPRING PIN

LIST OF PARTS
MODEL SLH-2B-FH-1

SPECIAL PARTS FOR "FH"

PART NO.	PART NAME
35301	ARM
35302	THREAD TAKE UP CAM
35305	NEEDLE BAR BUSHING (LOWER)
35306	TAKE UP LEVER BRACKET
35308	P/BAR LIFTING LINK
16256	SCREW
35173	INNER PRESSER FOOT
35174	OUTER PRESSER FOOT
35175	NEEDLE PLATE
35176	FEED DOG
35177	BED SLIDE (LEFT)
35178	BED SLIDE (RIGHT)

SPECIAL PARTS FOR "FH"

PART NO	PART NAME
35301	ARM
35302	THREAD TAKE UP CAM
35305	NEEDLE BAR BUSHING (LOWER)
35306	TAKE UP LEVER BRACKET
35308	P/BAR LIFTING LINK
16256	SCREW
35173	INNER PRESSER FOOT
35174	OUTER PRESSER FOOT
35175	NEEDLE PLATE
35176	FEED DOG
35177	BED SLIDE (LEFT)
35178	BED SLIDE (RIGHT)

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